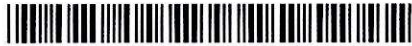


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**D3278-041****Job Sheet 205590****Part No:** D3278-041**Job Qty:** 40 pcs**Part Name:** Support Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/14/20**Job Tracking No:****Due Date:** 8/18/20**Created By:** Marie Lajeunesse**Type:** Stock**Description:****Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation           | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                         |
|-------|---------------------|-----------|------------|----------|-----------|---------|-----------------------|-----------|----------------------------------|
|       |                     |           |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                  |
| 100   | Small Fab - 1       | 40<br>pcs | 8/17/20    |          | 0.00      | 1.61    | Small Fab - 1         |           | AUG 05 2020                      |
|       |                     |           |            |          |           |         | Small Fab - 2         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 3         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 4         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 5         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 6         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 7         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 8         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 9         |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - Various 1 |           |                                  |
| 110   | QC 5                | 40<br>pcs | 8/17/20    |          | 0.00      | 0.00    | QC 5 - 10             |           | DAS<br>58<br>9-80<br>AUG 05 2020 |
|       |                     |           |            |          |           |         | QC 5 - 12             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 17             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 18             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 19             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 22             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 24             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 3              |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 43             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 49             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 51             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 58             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 68             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 9              |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 50             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 30             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 40             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 61             |           |                                  |
|       |                     |           |            |          |           |         | QC 5 - 81             |           |                                  |
| 120   | Small Fab - 2 - B4B | 40<br>pcs | 8/18/20    |          | 0.00      | 1.61    | Small Fab - 1 - B4B   |           |                                  |
|       |                     |           |            |          |           |         | Small Fab - 2 - B4B   |           |                                  |



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**Container No:** S291863**Part:** D3278-041**Job No:** 205590**Serial No/Batch:** S291863**Revision:** C**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/05/20

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|     |                             |           |         |                             |                        |
|-----|-----------------------------|-----------|---------|-----------------------------|------------------------|
|     |                             |           |         | Small Fab - 3 - B4B         |                        |
|     |                             |           |         | Small Fab - 4 - B4B         | AUG 05 2020            |
|     |                             |           |         | Small Fab - 5 - B4B         |                        |
|     |                             |           |         | Small Fab - 6 - B4B         |                        |
|     |                             |           |         | Small Fab - 7 - B4B         |                        |
|     |                             |           |         | Small Fab - 8 - B4B         |                        |
|     |                             |           |         | Small Fab - 9 - B4B         |                        |
|     |                             |           |         | Small Fab - Various 1 - B4B |                        |
| 130 | QC 5                        | 40<br>pcs | 8/18/20 | 0.00 0.00                   | QC 5 - 10              |
|     |                             |           |         |                             | QC 5 - 12              |
|     |                             |           |         |                             | QC 5 - 17              |
|     |                             |           |         |                             | QC 5 - 18              |
|     |                             |           |         |                             | QC 5 - 19              |
|     |                             |           |         |                             | QC 5 - 22              |
|     |                             |           |         |                             | QC 5 - 24              |
|     |                             |           |         |                             | QC 5 - 3               |
|     |                             |           |         |                             | QC 5 - 43              |
|     |                             |           |         |                             | QC 5 - 49              |
|     |                             |           |         |                             | QC 5 - 51              |
|     |                             |           |         |                             | QC 5 - 58              |
|     |                             |           |         |                             | QC 5 - 68              |
|     |                             |           |         |                             | QC 5 - 9               |
|     |                             |           |         |                             | QC 5 - 50              |
|     |                             |           |         |                             | QC 5 - 30              |
|     |                             |           |         |                             | QC 5 - 40              |
|     |                             |           |         |                             | QC 5 - 61              |
|     |                             |           |         |                             | QC 5 - 81              |
| 140 | Packaging 3-1 - Stock - B4B | 40<br>pcs | 8/18/20 | 0.00 0.00                   | Packaging 3 - 1 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 2 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 3 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 4 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 5 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 6 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 7 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 8 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 9 - B4B  |
|     |                             |           |         |                             | Packaging 3 - 10 - B4B |
|     |                             |           |         |                             | Packaging 3 - 11 - B4B |
|     |                             |           |         |                             | Packaging 3 - 12 - B4B |
|     |                             |           |         |                             | Packaging 3 - 13 - B4B |
|     |                             |           |         |                             | Packaging 3 - 14 - B4B |
|     |                             |           |         |                             | Packaging 3 - 15 - B4B |
|     |                             |           |         |                             | Packaging 3 - 16 - B4B |
|     |                             |           |         |                             | Packaging 3 - 17 - B4B |
|     |                             |           |         |                             | Packaging 3 - 18 - B4B |
|     |                             |           |         |                             | Packaging 3 - 19 - B4B |
|     |                             |           |         |                             | Packaging 3 - 20 - B4B |
|     |                             |           |         |                             | Packaging 3 - 21 - B4B |
|     |                             |           |         |                             | Packaging 3 - 22 - B4B |
|     |                             |           |         |                             | Packaging 3 - 23 - B4B |
|     |                             |           |         |                             | Packaging 3 - 24 - B4B |
|     |                             |           |         |                             | Packaging 3 - 25 - B4B |
|     |                             |           |         |                             | Packaging 3 - 26 - B4B |
|     |                             |           |         |                             | Packaging 3 - 27 - B4B |
|     |                             |           |         |                             | Packaging 3 - 28 - B4B |
|     |                             |           |         |                             | Packaging 3 - 29 - B4B |
|     |                             |           |         |                             | Packaging 3 - 30 - B4B |
|     |                             |           |         |                             | Packaging 3 - 31 - B4B |



|                |           |         |      |      |                        |      |
|----------------|-----------|---------|------|------|------------------------|------|
|                |           |         |      |      | Packaging 3 - 32 - B4B |      |
|                |           |         |      |      | Packaging 3 - 33 - B4B |      |
|                |           |         |      |      | Packaging 3 - 34 - B4B |      |
|                |           |         |      |      | Packaging 3 - 35 - B4B |      |
|                |           |         |      |      | Packaging 3 - 36 - B4B |      |
|                |           |         |      |      | Packaging 3 - 37 - B4B |      |
| 150 QC 21 - SA | 40<br>pcs | 8/18/20 | 0.00 | 0.00 | QC 21 - SA - 21        | DAS  |
|                |           |         |      |      | QC 21 - SA - 70        | 21   |
|                |           |         |      |      | QC 21 - SA - 53        | 9-09 |

AUG 21 2020

Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278.  
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O  
 120 - (Small Fab) Assemble support as per Dwg D3278. \*\*\*DO NOT TIGHTEN BOLTS\*\*\* Identify as D3278-041  
 130 - QC5- Inspect part completeness to step on W/O  
 140 - Identify as per dwg & Stock Location: \_\_\_\_\_  
 150 - QC21- Final Inspection - Work Order Release

## Job BOM

| Part / Item   | Component Name | Quantity      | Operation         | Container             |
|---------------|----------------|---------------|-------------------|-----------------------|
| AN4-13A       | Bolt           | 80 Ea (2 ea)  | 100-Small Fab - 1 | S 254 075             |
| D2230-1       | Mounting Lug   | 80 pcs (2 ea) | 100-Small Fab - 1 | 38x 3272 926/12x270x3 |
| D3278-1       | Support        | 40 pcs (1 ea) | 100-Small Fab - 1 | S 218555              |
| D3278-2       | Support        | 40 pcs (1 ea) | 100-Small Fab - 1 | S 218558              |
| D3278-3       | Spacer         | 40 pcs (1 ea) | 100-Small Fab - 1 | S 240 352             |
| MS20426AD3-6  | Rivet          | 160 Ea (4 ea) | 100-Small Fab - 1 | S 104 353             |
| MS21042L4     | Nut            | 80 Ea (2 ea)  | 100-Small Fab - 1 | S 282 343             |
| NAS1149D0463J | Washer         | 160 Ea (4 ea) | 100-Small Fab - 1 | S 282 360             |

## Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 100-Small Fab - 1 | AN4-13A        | 80       | 542       | 0         |
|                   | D2230-1        | 80       | 201       | 0         |
|                   | D3278-1        | 40       | 87        | 0         |
|                   | D3278-2        | 40       | 90        | 0         |
|                   | D3278-3        | 40       | 98        | 0         |
|                   | MS20426AD3-6   | 160      | 1,121     | 0         |
|                   | MS21042L4      | 80       | 1,954     | 0         |
|                   | NAS1149D0463J  | 160      | 2,729     | 0         |

## Part Specifications

Specifications could not be found.

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